



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEA62309
Job Sheet 205176



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/20

Job Tracking No:

Due Date: 2/27/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	2/27/20		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		GP20-01-07.
							Small Fab - Various 1		
105	Small Fab - 2 - B4B	1 pcs	2/27/20		0.00	2.22	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		GP20-01-07.
							Small Fab - Various 1 - B4B		
120	QC 5	1 pcs	2/27/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		

Plex 1/2/20 3:17 PM Dart.Guerin.Kimberley

					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	IAN 0 8 2020 40
					QC 5 - 61	9-86
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/27/20	0.00 0.00		Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140 QC 21 - FG	1 pcs	2/27/20	0.00 0.00		QC 21 - FG - 21	DAS 21
					QC 21 - FG - 70	9-09
					QC 21 - SA - 53	

Part Op 100 - Issue S/N. No labor cost associated with this operation
 Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				013794.
Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750 FL←	1 Ea (1 ea)	100-Small Fab - Issue SN	204716
5274T761	Polypropylene Vial for Flange Wrench Bolts 48	1 Ea (1 ea)	105-Small Fab - 2 - B4B	120466
7189K31	Cable Ties Black 45	1 Ea (1 ea)	105-Small Fab - 2 - B4B	638430
9052000	10" Mini Bungee Cord 30	4 Ea (4 ea)	105-Small Fab - 2 - B4B	204516
97524A032	Sealing Blind Rivet ✓	4 Ea (4 ea)	105-Small Fab - 2 - B4B	221144.
NAS1756-12	Remove Before Flight ✓	1 Ea (1 ea)	105-Small Fab - 2 - B4B	200859
RB41011	Dart Tooling Placard, Aluminum ✓	1 pcs (1 ea)	105-Small Fab - 2 - B4B	2008021040
RBE-350DAMPER	Damper Spanner Wrench 144A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	291747
RBE-350HYD	Hydraulic Accumulator Fitting Gauge 144A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	187210
RBE-350INCLINOMETER	Inclinometer 143F	1 Ea (1 ea)	105-Small Fab - 2 - B4B	167317
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge 92F	1 pcs (1 ea)	105-Small Fab - 2 - B4B	201720
RBE-350TEMP	Temperature Probe 144A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	186244
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench 143	1 pcs (1 ea)	105-Small Fab - 2 - B4B	232449
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench 143	1 pcs (1 ea)	105-Small Fab - 2 - B4B	225964
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench 143	1 pcs (1 ea)	105-Small Fab - 2 - B4B	225999
RBE350A93-3300-20	Tail Rotor Hub Socket 143	1 pcs (1 ea)	105-Small Fab - 2 - B4B	229148
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench 143F	1 pcs (1 ea)	105-Small Fab - 2 - B4B	233664
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool 143A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	231860
RBE350A93-3305-20-1	Tail Gearbox Wrench 1	1 pcs (1 ea)	105-Small Fab - 2 - B4B	172286
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	222442
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	218873
RBE350A93-3316-20-1	Rotating Star Replacement Wrench 143A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	168539
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	172722
RBE350A93-3400-00	Drive Shaft Thimble 148	1 pcs (1 ea)	105-Small Fab - 2 - B4B	115898
RBE350A93-3500-00	Bearing Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	201878
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing 143B	1 pcs (1 ea)	105-Small Fab - 2 - B4B	184069
RBE350A94-2704-00	Pedals Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	188533
RBE350A94-2706-00	Rigging Pin Set 141A	1 pcs (1 ea)	105-Small Fab - 2 - B4B	197835
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	181951
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 pcs (1 ea)	105-Small Fab - 2 - B4B	194261
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 pcs (1 ea)	105-Small Fab - 2 - B4B	232273
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly 141B	1 pcs (1 ea)	105-Small Fab - 2 - B4B	237160
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace 141B	1 pcs (1 ea)	105-Small Fab - 2 - B4B	237245
RBE350A94-3701-00	M/R Rigging Tool 141B	1 pcs (1 ea)	105-Small Fab - 2 - B4B	196837
RBE350A94-5201-20	Cartridge, Dummy, Fuel 141B	1 pcs (1 ea)	105-Small Fab - 2 - B4B	184179.
RBE703A94-1130-01-01	Immobilizing Clip Assembly 133	1 pcs (1 ea)	105-Small Fab - 2 - B4B	219429
RBE703A94-1130-01-23	Deflection Clip Assembly 133	1 pcs (1 ea)	105-Small Fab - 2 - B4B	225451
RBE703A95-0505-00-15	TGB Drain Tube Quill Assembly 76	1 pcs (1 ea)	105-Small Fab - 2 - B4B	187513
RBE703A95-0508-00-15	MGB Drain Tube Quill Assembly 71	1 pcs (1 ea)	105-Small Fab - 2 - B4B	187346 191040
RBE703A95-0508-00-17	MGB Drain Tube Hose Assembly 71	1 pcs (1 ea)	105-Small Fab - 2 - B4B	197853
RBE703A95-0520-01-17	Engine & Hydraulic Drain Tube Quill Assembly 76	1 pcs (1 ea)	105-Small Fab - 2 - B4B	187192352
RBE703A95-0520-01-19	Engine & Hydraulic Drain Tube Hose Assembly 76	1 pcs (1 ea)	105-Small Fab - 2 - B4B	194491
RBEA62309-2	Bottom Cushion use in case APP-1750-E FL←	1 Ea (1 ea)	105-Small Fab - 2 - B4B	204717
RBEA62309-3	Stiffener Assembly 212	1 pcs (1 ea)	105-Small Fab - 2 - B4B	189245
RBEA62309-6	Top Cushion use in case APP-1750-E 3FL←	1 Ea (1 ea)	105-Small Fab - 2 - B4B	204718
RBEA62309-7	Top Foam Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	204719.
RBEA62309-8	Top Shelf Placard 135	1 pcs (1 ea)	105-Small Fab - 2 - B4B	191857
RBEA62309-9	Bottom Shelf Placard 135	1 pcs (1 ea)	105-Small Fab - 2 - B4B	198484
RBEA62310	AS350/355 Engine Strut 143F	1 pcs (1 ea)	105-Small Fab - 2 - B4B	199151
RBT18025-13	Linear Scale (50 lbs) 144A	1 Ea (1 ea)	105-Small Fab - 2 - B4B	223477
RBW109-3101-58-1-1	Hammer, Steel 102	1 pcs (1 ea)	105-Small Fab - 2 - B4B	183172
RBW109-3101-58-2-1	Hammer, Aluminum 102	1 pcs (1 ea)	105-Small Fab - 2 - B4B	197081

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	APP-1750-E	1	5	0
105-Small Fab - 2 - B4B	5274T761	1	15	0
	7189K31	1	740	0
	9052000	4	31	0
	97524A032	4	537	0
	NAS1756-12	1	232	0
	RB41011	1	208	0
	RBE-350DAMPER	1	28	0
	RBE-350HYD	1	5	0
	RBE-350INCLINOMETER	1	7	0
	RBE-350TDRS	1	21	0
	RBE-350TEMP	1	21	0
	RBE350A93-3200-20-1	1	23	0
	RBE350A93-3205-00E	1	24	0
	RBE350A93-3205-00T	1	24	0
	RBE350A93-3300-20	1	17	0
	RBE350A93-3302-02	1	12	0
	RBE350A93-3303-02	1	14	0
	RBE350A93-3305-20-1	1	23	0
	RBE350A93-3307-00	1	15	0
	RBE350A93-3312-03	1	12	0
	RBE350A93-3316-20-1	1	20	0
	RBE350A93-3317-20	1	23	0
	RBE350A93-3400-00	1	22	0
	RBE350A93-3500-00	1	11	0
	RBE350A93-3501-20	1	11	0
	RBE350A94-2704-00	1	26	0
	RBE350A94-2706-00	1	6	0
	RBE350A94-2708-01	1	4	0
	RBE350A94-3301-00	1	22	0
	RBE350A94-3700-A	1	12	0
	RBE350A94-3700-B	1	12	0
	RBE350A94-3700-C	1	6	0
	RBE350A94-3701-00	1	1	0
	RBE350A94-5201-20	1	26	0
	RBE703A94-1130-01-01	1	18	0
	RBE703A94-1130-01-23	1	15	0
	RBE703A95-0505-00-15	1	21	0
	RBE703A95-0508-00-15	1	11	0
	RBE703A95-0508-00-17	1	19	0
	RBE703A95-0520-01-17	1	10	0
	RBE703A95-0520-01-19	1	23	0
	RBEA62309-2	1	5	0
	RBEA62309-3	1	20	0
	RBEA62309-6	1	5	0
	RBEA62309-7	1	5	0
	RBEA62309-8	1	15	0
	RBEA62309-9	1	21	0
	RBEA62310	1	8	0
	RBT18025-13	1	11	0
	RBW109-3101-58-1-1	1	16	0
	RBW109-3101-58-2-1	1	10	0

Part Specifications

Specifications could not be found.

Plex 1/2/20 3:17 PM Dart.Guerin.Kimberley